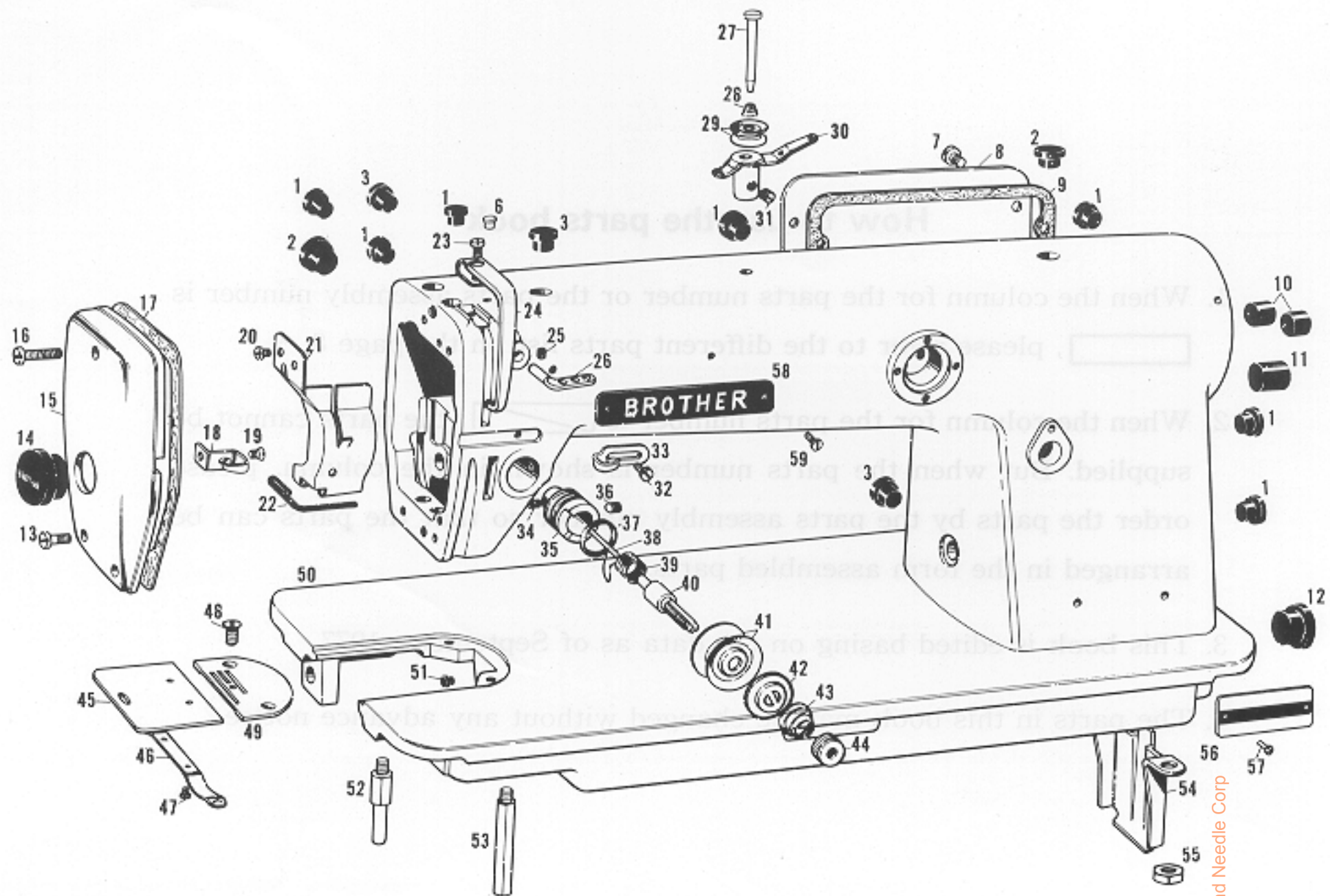


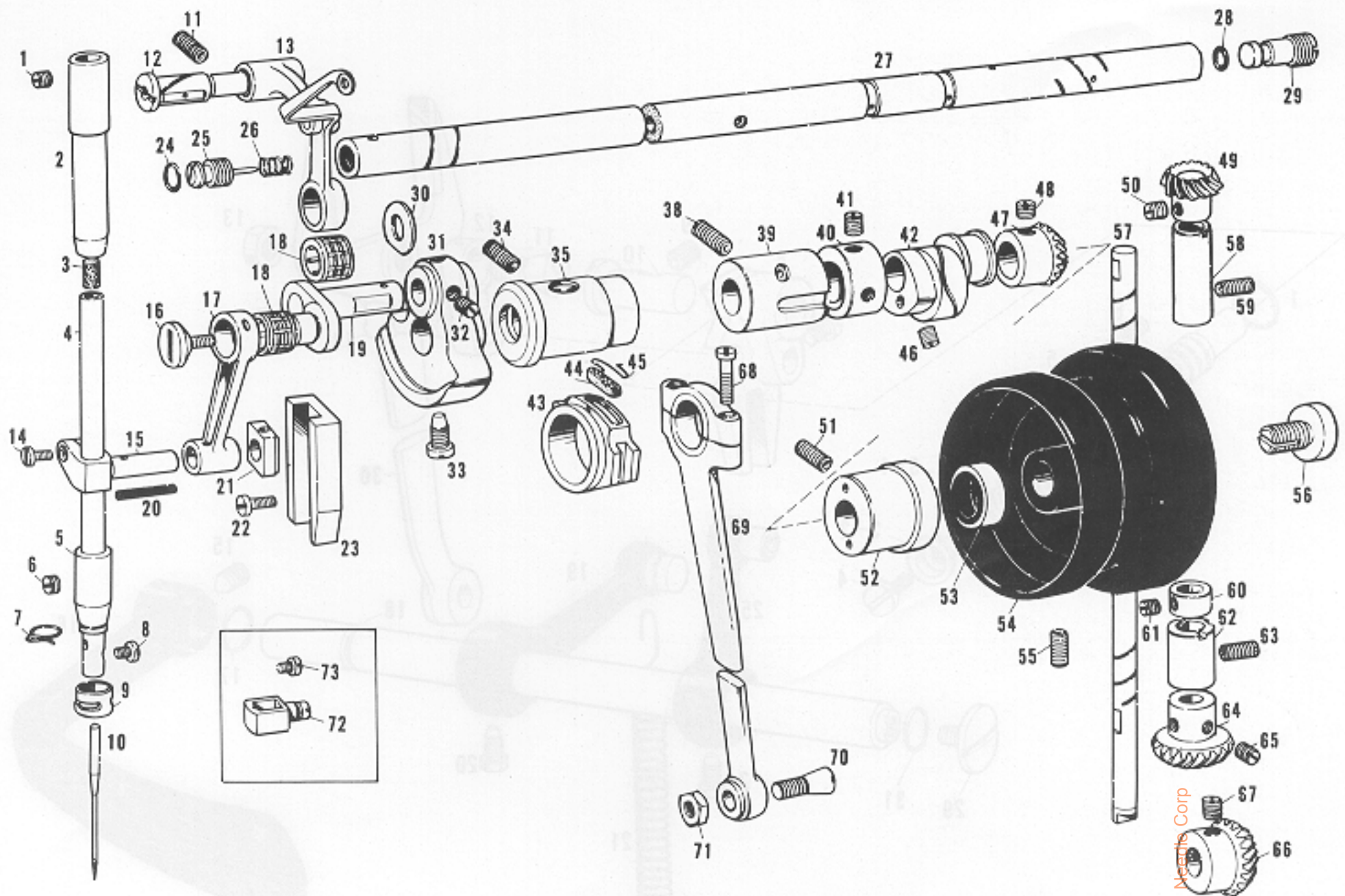
A. Machine Body



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
A-1	Vinyl Cap	7	104450-0-01		A-32	Screw	1	009670-6-14	
A-2	Oil Cap	2	104449-0-01		A-33	Arm Thread Guide	1	113316-0-01	
A-3	Oil Cap	3	104821-0-01		A-34	Screw	1	100402-0-04	
A-6	Oil Cap	1	111865-0-01		A-35	Upper Tension Regulator Bracket	1	144741-0-01	
A-7	Screw	4	009670-8-12		A-36	Screw	1	103950-0-02	
A-8	Rear Cover	1	111456-0-01		A-37	Packing	1	114294-0-01	
A-9	Packing	1	111457-0-01		A-38	Tension Release Pin	1	100400-0-00	
A-10	Oil Cap	2	104832-0-01		A-39	Thread Take-up Spring	1	100399-0-01	
A-11	Oil Cap	1	104451-0-01		A-40	Tension Stud	1	100398-0-01	
A-12	Oil Cap	1	108520-0-01		A-41	Tension Disc	2	145446-0-01	
A-13	Screw	2	009671-0-13		A-42	Tension Disc Washer	1	100134-0-01	
A-14	Oil Cap	1	112782-0-01		A-43	Tension Spring	1	104525-0-01	
A-16	Screw	1	009671-8-13		A-44	Nut	1	100136-0-01	
A-15	Face Plate	1		Face Plate 181357-0-01	A-45	Slide Plate	1		Slide Plate Assembly 180018-0-01
A-17	Packing	1	109195-0-01		A-46	Slide Plate Spring	1	114561-0-01	
A-18	Face Plate Thread Guide	1	111476-0-01		A-47	Screw	2	122771-0-01	
A-19	Screw	1	108960-0-02		A-48	Screw	2	100032-0-03	
A-20	Screw	2	009670-5-12		A-49	Needle Plate	1		
A-21	Oil Stopper	1		Oil Stopper Assembly 181472-0-01	A-50	Arm Bed	1		
A-22	Wick	1	109405-0-01		A-51	Oil Cap	1	104833-0-01	
A-23	Screw	1	009680-7-13		A-52	Bed Leg B	1	104830-0-01	
A-24	Thread Take-up Cover	1	140885-0-01		A-53	Bed Leg A	1	104829-0-01	
A-25	Screw	1	013680-6-12		A-54	Pump Cover	1	145454-0-01	
A-26	Thread Retainer	1	114931-0-01		A-55	Nut	2	100090-0-04	
A-27	Pre Tension Stud	1		Pre-Tension Assembly 144502-0-01	A-56	Model Plate	1		
A-28	Spring	1			A-57	Model Plate Pin	2		
A-29	Thread Guide Disc	2			A-58	Name Plate "BROTHER"	1		
A-30	Pre Tension	1			A-59	Screw	2		
A-31	Screw	1	102716-0-03						

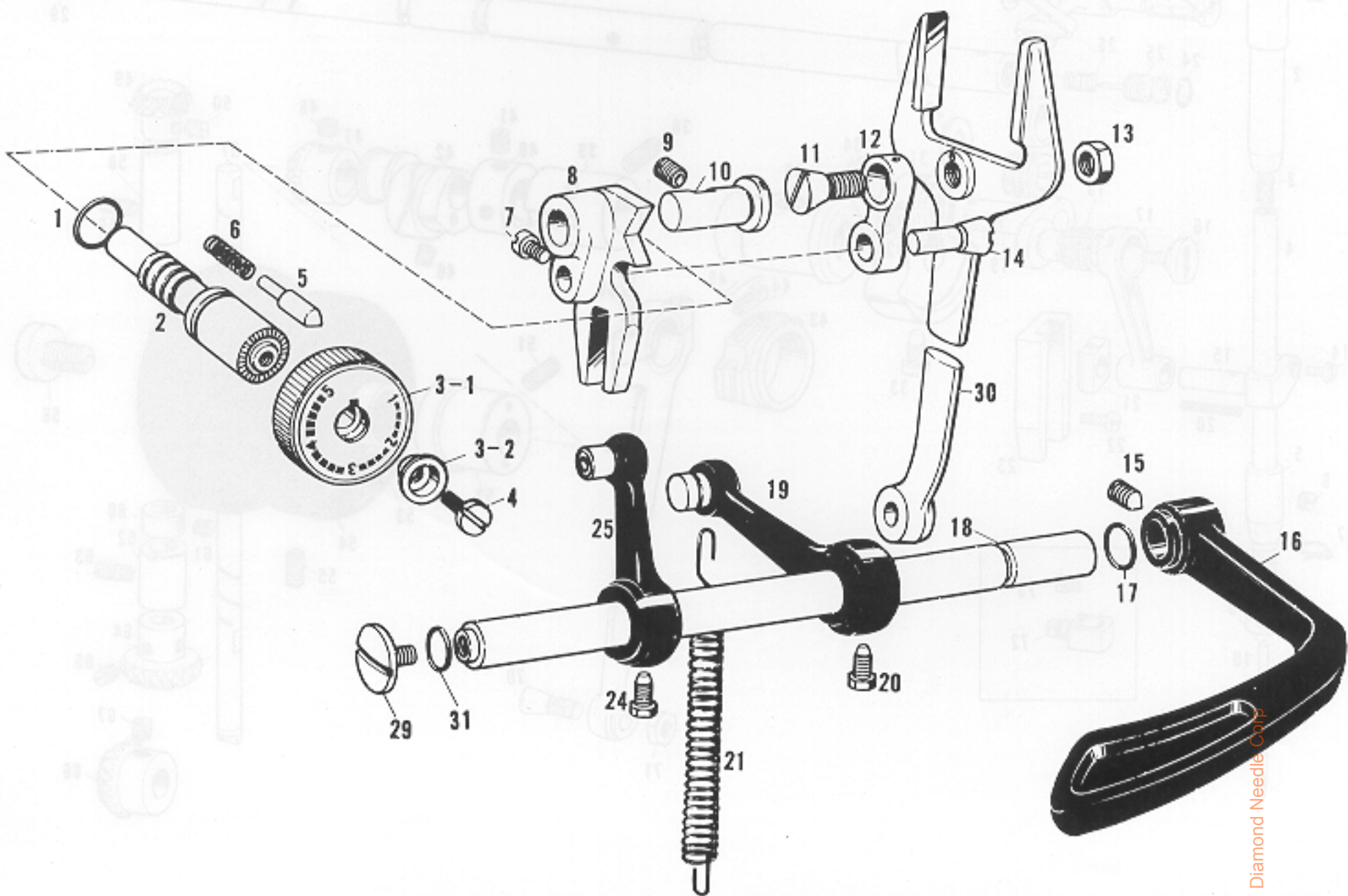
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B. Upper Shaft Needle Bar and Thread Takeup Lever Mechanism



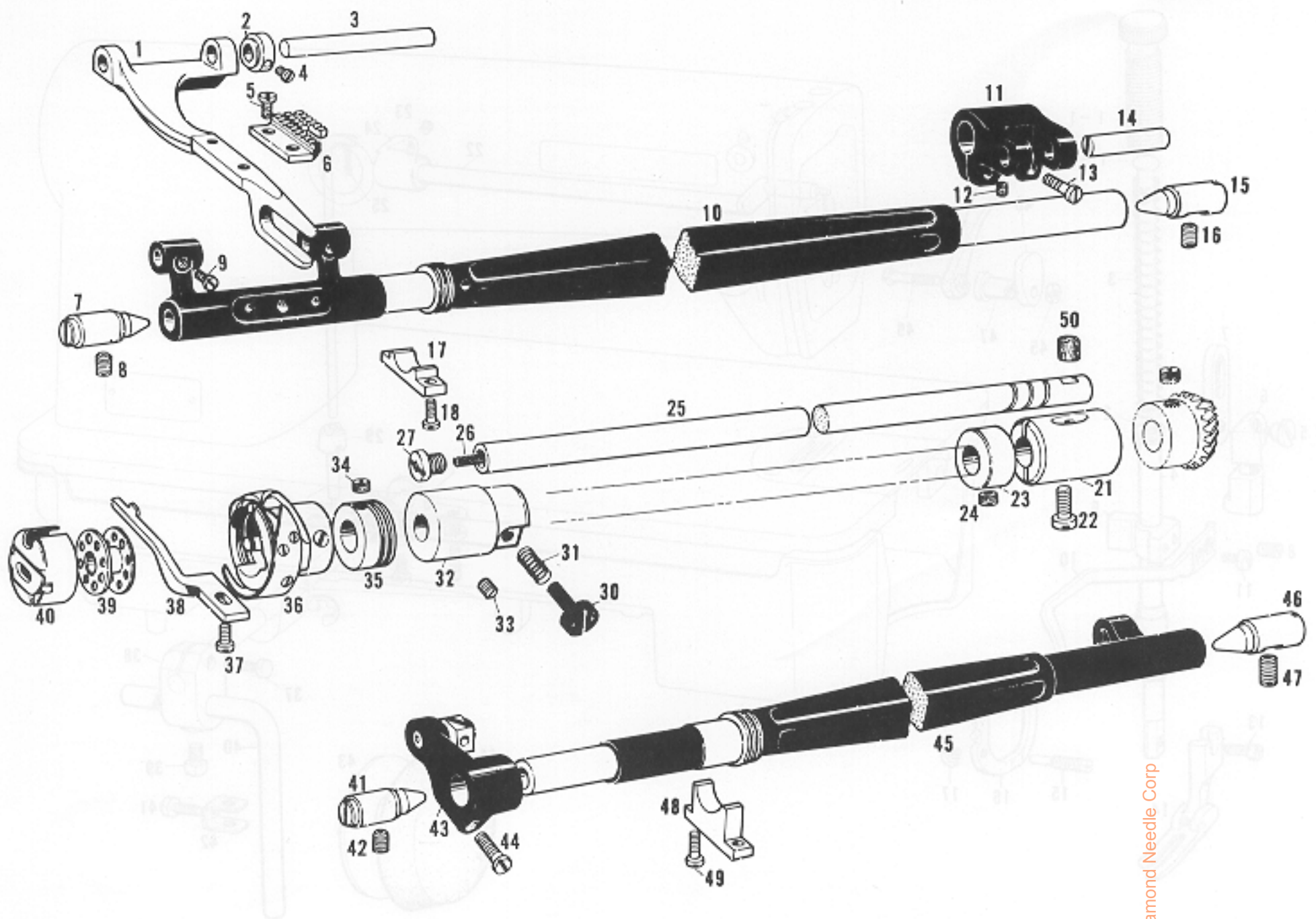
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
B-1	Screw	1	100260-0-01		B-38	Screw	1	013761-4-10	
B-2	Needle Bar Bushing Upper	1			B-39	Upper Shaft Bushing Intermediate	1	140726-0-00	
B-3	Needle Bar Cork	1			B-40	Collar	1		Collar 181994-0-01
B-4	Needle Bar	1			B-41	Set Screw	2	013760-8-10	
B-5	Needle Bar Bushing Lower	1			B-42	Feed Cam	1		
B-6	Screw	1	100260-0-01		B-43	Sleeve	1		
B-7	Thread Guide Under	1	100573-0-01		B-44	Felt	1	106442-0-01	
B-8	Screw	1			B-45	Felt Wire	1	106440-0-00	
B-9	Needle Bar Thread Guide	1			B-46	Set Screw	2	013760-8-10	
B-10	Needle	1			B-47	Upper Shaft Gear	1		
B-11	Screw	1	013761-4-10		B-48	Screw	2	013770-7-10	Upper Shaft Gear Assembly 180022-0-01
B-12	Stud	1			B-49	Vertical Shaft Gear	1		
B-13	Thread Take-up Lever	1			B-50	Screw	2	013770-7-10	
B-14	Set Screw	1	140004-0-01		B-51	Screw	1	013760-6-10	
B-15	Needle Bar Clamp	1			B-52	Upper Shaft Bushing R	1	146331-0-01	
B-16	Screw	1	145465-0-01		B-53	Oil Seal	1	101487-0-00	
B-17	Needle Bar Connector	1			B-54	Pulley	1	115244-0-01	
B-18	Needle Roller Bearing	2			B-55	Screw	2	013761-4-10	
B-19	Needle Bar Crank	1			B-56	Screw	1	104478-0-01	
B-20	Wick	1	108809-0-01		B-57	Vertical Shaft	1	144868-0-01	
B-21	Needle Bar Guide Slide Block	1	102630-0-01		B-58	Vertical Shaft Upper Bushing	1	142708-0-00	
B-22	Screw	2	005670-6-12		B-59	Screw	1	013760-6-10	
B-23	Needle Bar Guide	1	102631-0-00		B-60	Lower Shaft Collar	1		Collar 181995-0-01
B-24	Packing	1	118779-0-01		B-61	Screw	2	101706-0-03	
B-25	Oil Adjusting Screw for Upper Shaft	1	140412-0-01		B-62	Vertical Shaft Lower Bushing	1	142709-0-00	
B-26	Spring	1	116799-0-01		B-63	Screw	1	013761-4-10	
B-27	Upper Shaft	1	109137-0-01		B-64	Vertical Shaft Lower Gear	1		
B-28	O Ring	1	081002-6-70		B-65	Screw	2	013770-7-10	Lower Shaft Gear Assembly 180023-0-01
B-29	Oil Screw Right for Upper Shaft	1	104555-0-01		B-66	Lower Shaft Gear	1		
B-30	Washer	1	110367-0-01		B-67	Screw	2	013770-7-10	
B-31	Counter Weight	1			B-68	Screw	2	107428-0-01	Crank Rod Assembly 182049-0-01
B-32	Screw	2	013770-7-10		B-69	Crank Rod	1		
B-33	Screw	1	104464-0-01		B-70	Screw	1	100310-0-01	
B-34	Screw	1	013761-4-10		B-71	Nut	1	104689-0-01	
B-35	Upper Shaft Bushing Left	1	111459-0-01		B-72	Needle Clamp	1		
					B-73	Screw	1		

C. Feed Mechanism and Knee Lifter Mechanism



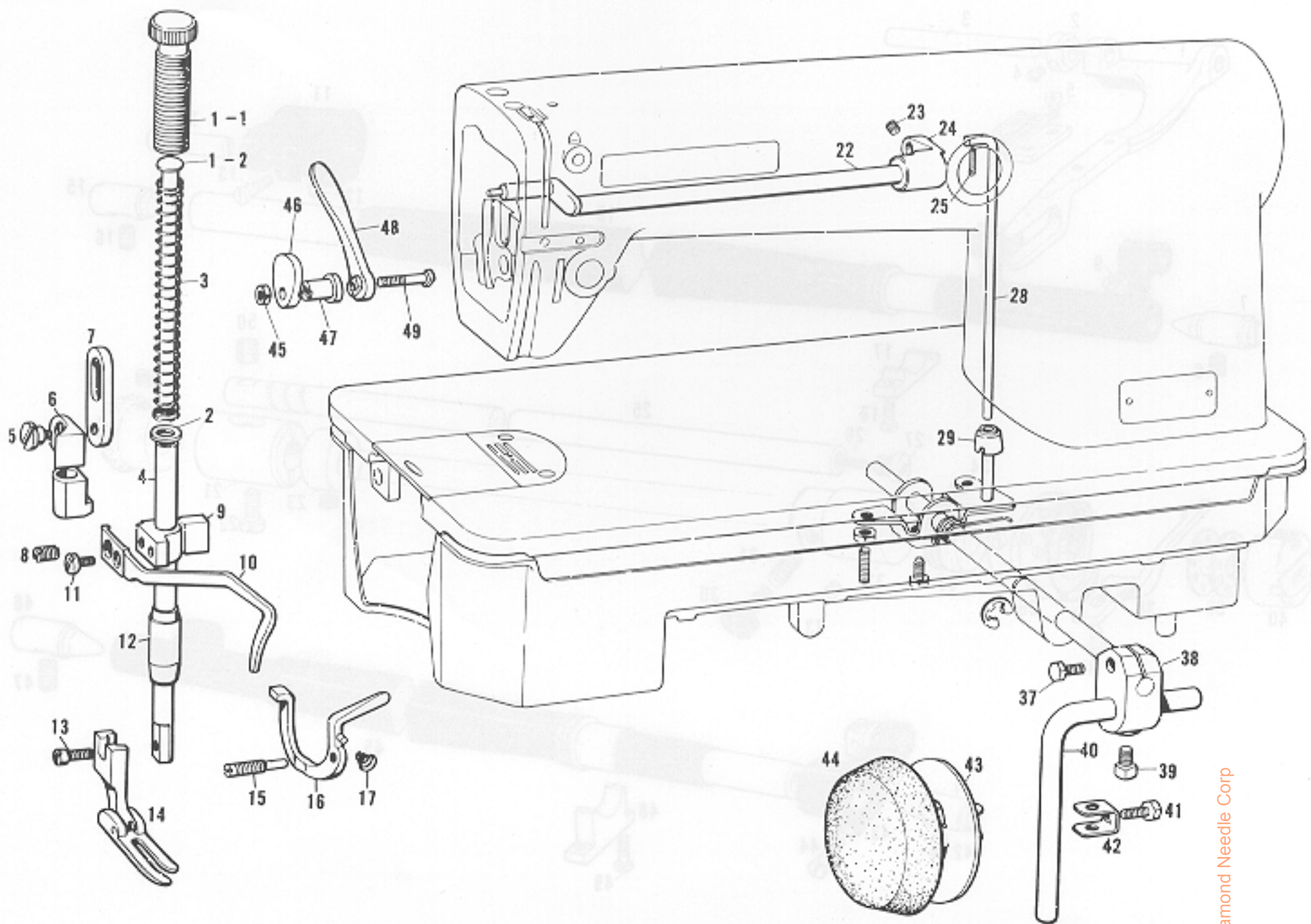
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
C-1	Packing	1	108549-0-01	Length Control Dial 181482-0-01	C-15	Screw	1	015771-0-12	Feed Regulator Lever Shaft 181671-0-01
C-2	Length Control Screw	1	109151-1-01		C-16	Reverse Lever	1	118752-0-01	
C-3-1	Length Control Dial	1	142482-0-01		C-17	Packing	1	104564-0-01	
C-3-2	Washer	1	142746-0-02		C-18	Feed Regulator Lever Shaft	1	108541-0-01	
C-4	Screw	1	142747-0-02		C-19	Feed Regulator Lever B With Hook	1	108544-0-03	
C-5	Pin	1	100327-0-01		C-20	Bolt	1	142403-0-01	
C-6	Spring	1	100328-0-01		C-21	Feed Regulator Tension Spring	1		
C-7	Screw	1	102627-0-01		C-24	Bolt	1	108749-0-01	
C-8	Feed Regulator	1			C-25	Feed Regulator Lever Assembly	1	116953-0-01	
C-9	Screw	1	013781-0-12		C-29	Screw	1	100511-0-03	
C-10	Stud	1	111491-0-01		C-30	Feed Forked Connector	1	109147-0-01	
C-11	Screw	1	100310-0-01		C-31	Packing	1	104564-0-01	
C-12	Feed Regulator Link	1	104897-0-00						
C-13	Nut	1	104689-0-01						
C-14	Taper Hinge	1	100312-0-01						

D. Rotary Hook Mechanism



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
D-1	Feed Bar	1			D-27	Screw	1	109173-0-01	
D-2	Feed Bar Shaft	1			D-30	Screw	1	145534-0-01	
D-4	Screw	2	144458-0-01	Collar 182048-0-01	D-31	Spring	1	116794-0-01	
D-3	Feed Bar Shaft	1	109156-0-01		D-32	Lower Shaft Bushing, Left	1	118761-1-00	
D-5	Screw	2	100080-0-03		D-33	Screw	1	013680-8-12	
D-6	Feed Dog	1			D-34	Screw	2	013689-4-12	Oil Rejector 144943-0-01
D-7	Taper Center Left	1	104847-0-01		D-35	Oil Rejector	1		
D-8	Screw	1	013770-7-10		D-36	Rotary Hook Assembly	1		
D-9	Screw	2	104908-0-01		D-37	Screw	1	009581-0-12	
D-10	Feed Rock Shaft	1	109154-0-03		D-38	Bobbin Case Holder Position Braket	1	100367-0-01	
D-11	Feed Rock Shaft Arm	1	109152-0-01		D-39	Bobbin	1	117132-0-01	
D-12	Screw	1	013689-4-12		D-40	Bobbin Case	1	100369-0-01	
D-13	Screw	2	009681-2-12		D-41	Taper Center Left	1	104847-0-01	
D-14	Feed Rock Shaft Arm Pin	1	109153-0-01		D-42	Screw	1	013770-7-10	
D-15	Taper Center Right	1	104848-0-01		D-43	Feed Lifting Arm	1		Feed Lifting Arm 181562-0-01
D-16	Screw	1	013770-7-10		D-44	Screw	1	009581-6-12	
D-17	Oil Stopper	1	118558-0-01		D-45	Feed Lifting Rock Shaft	1	108556-0-03	
D-18	Screw	2	009670-8-12		D-46	Taper Center Right	1	104848-0-01	
D-21	Lower Shaft Bushing Right	1	104520-1-00		D-47	Screw	1	013770-7-10	
D-22	Screw	1	121007-0-01		D-48	Oil Stopper	1	118559-0-01	
D-23	Lower Shaft Coller	1		Collar 181995-0-01	D-49	Screw	2	009670-8-12	
D-24	Screw	2	101706-0-03		D-50	Felt	1	107155-0-01	
D-25	Lower Shaft	1	109160-0-01						
D-26	Oil Felt	1	106436-0-01						

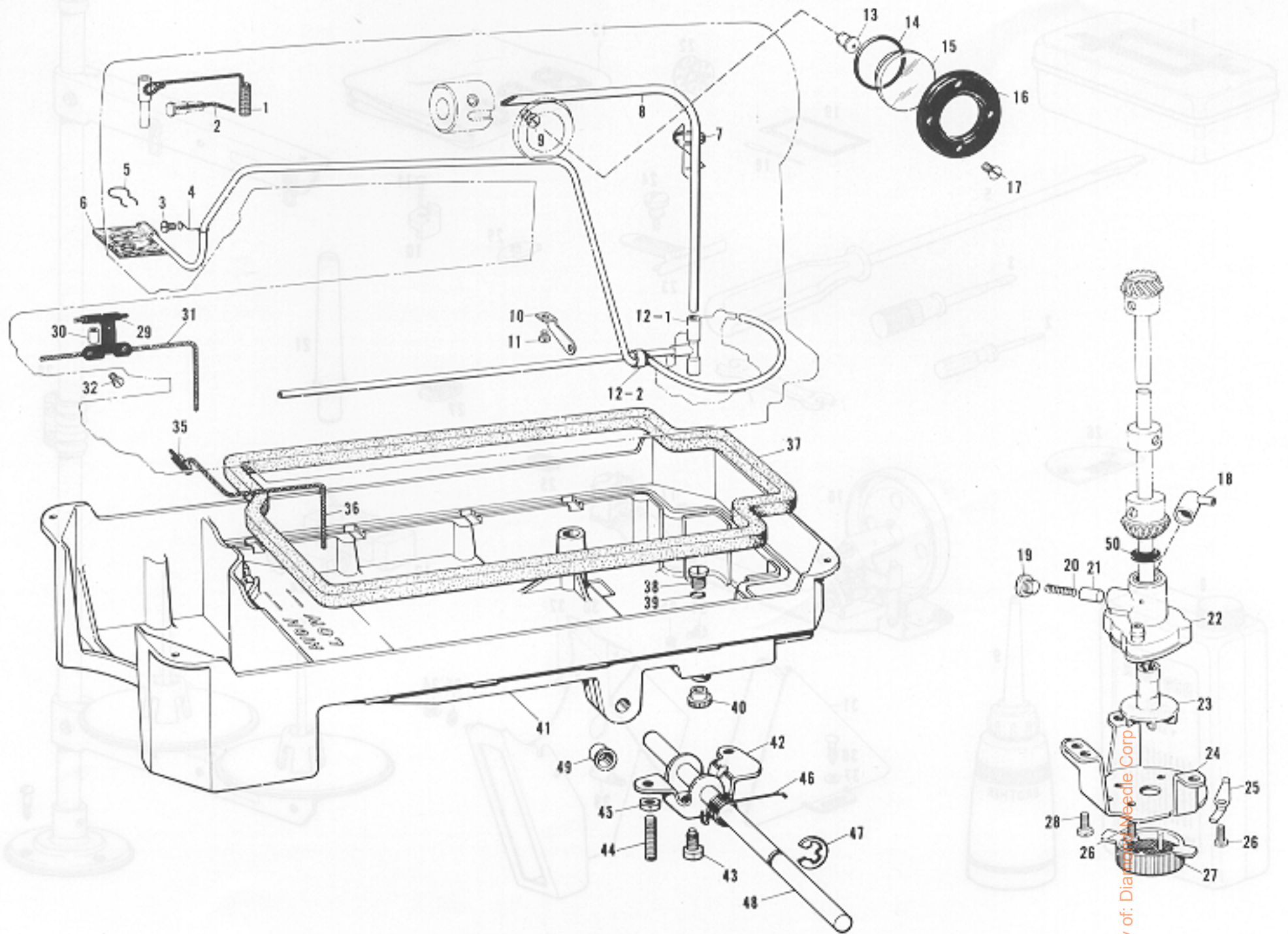
E. Presser Foot



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
E-1-1	Screw	1	141207-0-01		E-22	Knee Lifter Upper Crank Shaft	1	109145-0-01	
E-1-2	Presser Spring Bar	1	141208-0-01		E-23	Screw	1	013770-7-10	Knee Lifter Crank Upper Assembly
E-2	Presser Spring Washer	1	140407-0-01		E-24	Knee Lifter Crank Upper	1		142756-0-01
E-3	Presser Spring	1	141209-0-01		E-25	Pin	1	045161-0-00	
E-4	Presser Bar	1	111466-0-01		E-28	Knee Lifter Connecting Rod	1	141168-0-01	
E-5	Screw	1	100294-0-01		E-29	Knee Lifter Complying Bar	1	145573-0-00	
E-6	Presser Bar Lifter Bracket	1	100290-0-01		E-37	Bolt	1	017762-0-13	
E-7	Presser Bar Lifting Connector	1	109144-0-01		E-38	Knee Lifter Joint	1		Knee Lifter Assembly 181427-0-01
E-8	Screw	1	013760-8-10	Presser Bar Clamp Assembly 180102-0-01	E-39	Bolt	1	100463-0-01	
E-9	Presser Bar Clamp	1			E-40	Knee Lifter Bar	1		
E-10	Presser Bar Bracket Thread Guide	1	111469-0-01		E-41	Bolt	1	110087-0-01	
E-11	Screw	1	009680-7-13		E-42	Knee Lifter Plate Stopper	1		
E-12	Presser Bar Bushing	1			E-43	Knee Lifter Plate	1		
E-13	Screw	1	001670-8-14		E-44	Knee Lifter Cover	1	140503-0-01	
E-14	Presser Foot Complete	1			E-45	Nut	1	021680-2-02	
E-15	Hinge Screw	1	109163-0-01		E-46	Presser Bar Lifter Cam	1	142015-0-01	
E-16	Tension Release Lever	1	111470-0-00		E-47	Presser Bar Lifter Shaft	1	142017-0-01	
E-17	Tension Release Lever Spring	1	100405-0-01		E-48	Presser Bar Lifter Lever	1	142016-0-01	
					E-49	Bolt	1	142018-0-01	

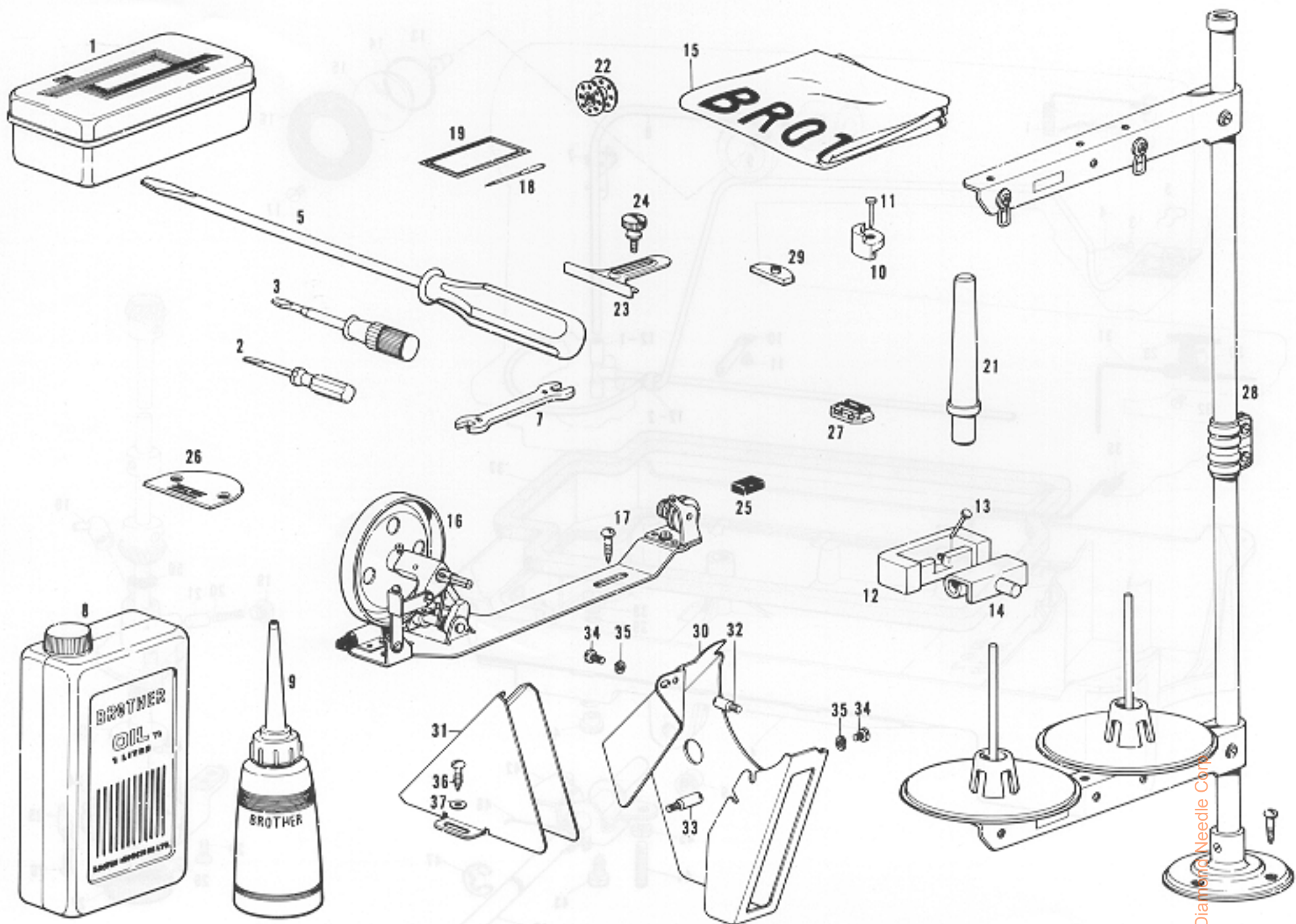
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F. Lubrication



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
F-1	Wick	1	108804-0-01		F-27	Pump Filter	1	144872-0-01	
F-2	Wick	1	109405-0-01		F-28	Screw	3	009680-7-13	
F-3	Screw	1	009670-5-12		F-29	Wick Supporter	1	109171-6-01	
F-4	Tube Hold	1	148806-0-01		F-30	Vinyl Tube	1	104566-0-01	
F-5	Felt Support	1	145737-0-01		F-31	Wick	1	108801-0-01	
F-6	Dust Cover With Tube	1	145792-0-01		F-32	Screw	2	009670-5-12	
F-7	Tube Guard	1	146326-0-01		F-35	Wick Supporter	1	104567-0-01	
F-8	Upper Oil Tube	1	146329-0-00		F-36	Wick	1	108802-0-01	
F-9	Screw	1	145992-0-01		F-37	Packing	1	146040-0-01	
F-10	Tube Holder	1	145542-0-01		F-38	Screw	1	140518-0-01	
F-11	Screw	1	009680-6-12		F-39	O Ring	1	081007-0-70	
F-12-1	Oil Tube	1	145540-0-01		F-40	Oil Cap	1	140480-0-01	
F-12-2	Tube	1	146253-0-00		F-41	Oil Pan	1	149580-0-01	
F-13	Oil Hole Bolt for Oil Gauge	1	143196-0-01		F-42	Knee Lifter	1	146037-0-01	Oil Pan Assembly
F-14	O Ring	1	081014-6-70		F-43	Bolt	1	146367-0-01	181420-2-01
F-15	Oil Gauge Window	1	104547-0-01		F-44	Screw	2	104885-0-01	
F-16	Oil Gauge Flange	1	104546-0-01		F-45	Nut	2	100022-0-04	
F-17	Screw	4	102538-0-02		F-46	Spring	1	146038-0-01	
F-18	Joint	1	144878-0-01		F-47	Stop Ring	1	146293-0-01	
F-19	Oil Draining Screw	1	112467-0-02		F-48	Knee Lifter Shaft	1	146036-1-01	
F-20	Spring	1	144876-0-01		F-49	Bushing	2	149578-0-00	
F-21	Plunger	1	144875-0-01		F-50	Oil Stopper	1	146196-0-01	
F-22	Pump Body	1	148848-0-01	Pump Body Assembly					
F-23	Propeller	1	148849-0-01	181476-1-01					
F-24	Pump	1	144869-0-01						
F-25	Spring	2	144874-0-01						
F-26	Screw	4	009670-8-12						

Z. Accessory



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
Z- 1	Accessory Box		110436-0-01		Z-22	Bobbin		117132-0-01	
Z- 2	Screw Driver		142443-0-01		Z-23	Ruler		100471-0-01	
Z- 3	Screw Driver		118837-0-01		Z-24	Thumb Screw		106120-0-01	
Z- 5	Screw Driver		101572-1-01		Z-25	Magnet		112525-0-00	
Z- 7	Spanner 8×9		100887-0-01		Z-26	Needle Plate			
Z- 8	Oil Tank		145277-1-03		Z-27	Feed Dog			
Z- 9	Oiler		114483-0-01		Z-28	Cotton Stand Assembly			
Z-10	Head Cushion		146003-1-01		Z-29	Oil Pan Cushion		146004-0-01	
Z-11-13	Nail		109714-0-00		Z-30	Belt Cover UA		147849-0-01	
Z-12	Blower		143910-0-01		Z-31	Belt Cover D		147854-0-01	
Z-14	Hinge		143882-0-01		Z-32	Stud		147856-0-01	
Z-15	Head Cover		144222-0-01		Z-33	Stud		147855-0-01	
Z-16	Bobbin Winder Assembly		117963-0-01		Z-34	Screw		009680-8-12	
Z-17	Screw		100666-0-02		Z-35	Washer		028680-2-42	
Z-18	Needle				Z-36	Screw		100666-0-02	
Z-19	Needle Bag				Z-37	Washer		025750-1-32	
Z-21	Head Rest		100477-0-01						

* The details of included accessories are subject to change.

* Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

* Les détails des accessoires inclus sont sujets à des changements.

* Los detalles de los accesorios incluidos pueden variar.

DIFFERENT PARTS LIST

Ref. No.	Name of Parts	Sub-Class Destination	-1			-3		
						W.Germany	England	Israel
A-49	Needle Plate		100603-0-01	100603-0-01	100603-0-01	100266-0-01	111241-0-01	100266-0-01
B- 2	Needle Bar Bushing Upper		111463-0-01	111463-0-01	111463-0-01	111463-0-01	109143-0-01	109143-0-01
B- 3	Needle Bar Cork		111863-0-01	111863-0-01	111863-0-01	111863-0-01	118832-0-00	118832-0-00
B- 4	Needle Bar		111462-0-01	111462-0-01	111462-0-01	114908-0-01	109356-0-01	106408-0-01
B- 5	Needle Bar Bushing Lower		111464-0-01	111464-0-01	111464-0-01	111464-0-01	109206-0-01	109206-0-01
B- 8	Screw		140553-0-01	140553-0-01	140553-0-01	140553-0-01		
B- 9	Needle Bar Thread Guide		112775-0-01	112775-0-01	112775-0-01	112775-0-01	144577-0-01	144577-0-01
B-10	Needle		100575-0-31	100575-0-31	100575-0-31	107415-0-14	107415-0-18	100265-0-34
B-12~19	Thread Take-up Lever Assembly		111234-0-01	111234-0-01	111234-0-01	113278-0-01	113318-0-01	113318-0-01
B-31	Counter Weight		111465-0-00	111465-0-00	111465-0-00	109205-0-00	109205-0-00	109205-0-00
B-42~46	Feed Cam Assembly		181625-0-01	181625-0-01	181625-0-01	181625-0-01	181627-0-01	181625-0-01
B-72	Needle Ciamp						143931-0-01	143931-0-01
B-73	Screw						118521-0-01	118521-0-01
C-7~8	Feed Regulator		181451-0-01	181451-0-01	181451-0-01	182334-0-01	182349-0-01	182334-0-01
C-21	Feed Regulator Tension Spring		109150-0-01	109150-0-01	109150-0-01	109150-0-01	109150-0-01	109150-0-01
D- 1	Feed Bar		109155-0-01	109155-0-01	109155-0-01	109155-0-01	109155-0-01	109155-0-01
D- 6	Feed Dog		111898-0-01	111898-0-01	111898-0-01	100334-0-01	100334-0-01	100334-0-01
D-36	Rotary Hook Assembly		112523-0-01	112523-0-01	112523-0-01	116780-0-01	116780-0-01	116780-0-01
E-12	Presser Bar Bushing		111467-0-01	111467-0-01	111467-0-01	111467-0-01	110340-0-01	111467-0-01
E-14	Presser Foot Complete		111856-0-01	111856-0-01	111856-0-01	113280-0-01	113280-0-01	113280-0-01
Z-18	Needle		100575-0-31	100575-0-31	100575-0-31		107415-0-18	
Z-26	Needle Plate		100602-0-01	100602-0-01	100602-0-01		100267-0-01	
Z-27	Feed Dog		111898-0-01	111898-0-01	111898-0-01			
Z-28	Cotton Stand Assembly		150150-0-01		150150-0-01	150150-0-01	150150-0-01	
Z-30~37	Belt Cover Assembly		147895-0-11			147895-0-11	147895-0-11	

Ref. No.	Name of Parts	Sub-Class Destination	-3					
			Israel	France	Tiwan		Brazil	
A-49	Needle Plate		100266-0-01	100266-0-01	100266-0-01	100266-0-01	100266-0-01	100266-0-01
B- 2	Needle Bar Bushing Upper		109143-0-01	111463-0-01	111463-0-01	111463-0-01	111463-0-01	111463-0-01
B- 3	Needle Bar Cork		118832-0-00	111863-0-01	111863-0-01	111863-0-01	111863-0-01	111863-0-01
B- 4	Needle Bar		106408-0-01	111462-0-01	111462-0-01	111462-0-01	111462-0-01	111462-0-01
B- 5	Needle Bar Bushing Lower		109206-0-01	111464-0-01	111464-0-01	111464-0-01	111464-0-01	111464-0-01
B- 8	Screw			140553-0-01	140553-0-01	140553-0-01	140553-0-01	140553-0-01
B- 9	Needle Bar Thread Guide		144577-0-01	112775-0-01	112775-0-01	112775-0-01	112775-0-01	112775-0-01
B-10	Needle		100265-0-34	100265-0-34	100265-0-34	100265-0-34	100265-0-34	100265-0-34
B-12~19	Thread Take-up Lever Assembly		113318-0-01	113278-0-01	113278-0-01	113278-0-01	113278-0-01	113278-0-01
B-31	Counter Weight		109205-0-00	109205-0-00	109205-0-00	109205-0-00	109205-0-00	109205-0-00
B-42~46	Feed Cam Assembly		181625-0-01	181625-0-01	181625-0-01	181625-0-01	181625-0-01	181625-0-01
B-72	Needle Clamp		143931-0-01					
B-73	Screw		118521-0-01					
C-7~8	Feed Regulator		182334-0-01	182334-0-01	182334-0-01	182334-0-01	182334-0-01	182334-0-01
C-21	Feed Regulator Tension Spring		109150-0-01	109150-0-01	109150-0-01	109150-0-01	109150-0-01	109150-0-01
D- 1	Feed Bar		109155-0-01	109155-0-01	109155-0-01	109155-0-01	109155-0-01	109155-0-01
D- 6	Feed Dog		100334-0-01	100334-0-01	100334-0-01	100334-0-01	100334-0-01	100334-0-01
D-36	Rotary Hook Assembly		116780-0-01	116780-0-01	116780-0-01	116780-0-01	116780-0-01	116780-0-01
E-12	Presser Bar Bushing		111467-0-01	111467-0-01	111467-0-01	111467-0-01	111467-0-01	111467-0-01
E-14	Presser Foot Complete		113280-0-01	113280-0-01	113280-0-01	113280-0-01	113280-0-01	113280-0-01
Z-18	Needle			100265-0-34	100265-0-34	100265-0-34	100265-0-34	100265-0-34
Z-26	Needle Plate			100603-0-01	111859-0-01	100603-0-01	100603-0-01	100603-0-01
Z-27	Feed Dog			111898-0-01	147143-0-01	111898-0-01	111898-0-01	111898-0-01
Z-28	Cotton Stand Assembly		150150-0-01	150150-0-01			150150-0-01	
Z-30~37	Belt Cover Assembly			147895-0-11				

DIFFERENT PARTS LIST

Ref. No.	Name of Parts	Sub-Class Destination	-3			-5	
			Tiwan		America	Australia	Thailand Iran
A-49	Needle Plate		100266-0-01	100266-0-01	111859-0-01	100266-0-01	111241-0-01 100267-0-01
B- 2	Needle Bar Bushing Upper		111463-0-01	111463-0-01	109143-0-01	111463-0-01	111463-0-01 111463-0-01
B- 3	Needle Bar Cork		111863-0-01	111863-0-01	118832-0-01	111863-0-01	111863-0-01 111863-0-01
B- 4	Needle Bar		111462-0-01	111462-0-01	106408-0-01	111462-0-01	116017-0-01 114908-0-01
B- 5	Needle Bar Bushing Lower		111464-0-01	111464-0-01	109206-0-01	111464-0-01	114929-0-01 111464-0-01
B- 8	Screw		140553-0-01	140553-0-01		140553-0-01	
B- 9	Needle Bar Thread Guide		112775-0-01	112775-0-01	144577-0-01	112775-0-01	118382-0-01 112775-0-01
B-10	Needle		100265-0-34	100265-0-34	100265-0-34	100265-0-34	100265-0-41 107415-0-18
B-12~19	Thread Take-up Lever Assembly		145463-0-01	113278-0-01	113318-0-01	113278-0-01	113278-0-01 113278-0-01
B-31	Counter Weight		111465-0-00	109205-0-00	109205-0-00	109205-0-00	109205-0-00 109205-0-00
B-42~46	Feed Cam Assembly		181625-0-01	181625-0-01	181625-0-01	181625-0-01	181627-0-01 181627-0-01
B-72	Needle Clamp				143931-0-01		114930-0-01
B-73	Screw				118521-0-01		114928-0-01
C-7~8	Feed Regulator		182334-0-01	182334-0-01	182334-0-01	182334-0-01	182334-0-01 182334-0-01
C-21	Feed Regulator Tension Spring		109150-0-01	109150-0-01	109150-0-01	109150-0-01	109150-0-01 109150-0-01
D- 1	Feed Bar		109155-0-01	109155-0-01	109155-0-01	111474-0-01	109155-0-01 109155-0-01
D- 6	Feed Dog		100334-0-01	100334-0-01	111860-0-01	117784-0-01	100334-0-01 100334-0-01
D-36	Rotory Hook Assembly		116780-0-01	116780-0-01	116780-0-01	116780-0-01	116780-0-01 116780-0-01
E-12	Presser Bar Bushing		111467-0-01	111467-0-01	111467-0-01	111467-0-01	111467-0-01 111467-0-01
E-14	Presser Foot Complete		113280-0-01	113280-0-01	113280-0-01	113280-0-01	113280-0-01 113280-0-01
Z-18	Needle		100265-0-34	100265-0-34	100265-0-34		107415-0-18
Z-26	Needle Plate		111859-0-01	100603-0-01	100603-0-01		111241-0-01
Z-27	Feed Dog		147143-0-01	111898-0-01	111898-0-01		
Z-28	Cotton Stand Assembly			150150-0-01		150150-0-01	150150-0-01
Z-30~37	Belt Cover Assembly			147895-0-11			

Ref. No.	Name of Parts	Sub-Class Destination	-5			
			France	Brazil	Tiwan	
A-49	Needle Plate		100267-0-01	100267-0-01	100267-0-01	147322-0-01 100267-0-01
B- 2	Needle Bar Bushing Upper		111463-0-01	111463-0-01	111463-0-01	111463-0-01 111463-0-01
B- 3	Needle Bar Cork		111863-0-01	111863-0-01	111863-0-01	111863-0-01 111863-0-01
B- 4	Needle Bar		114908-0-01	114908-0-01	114908-0-01	114908-0-01 114908-0-01
B- 5	Needle Bar Bushing Lower		111464-0-01	111464-0-01	111464-0-01	111464-0-01 111464-0-01
B- 8	Screw		140553-0-01	140553-0-01	140553-0-01	140553-0-01 140553-0-01
B- 9	Needle Bar Thread Guide		112775-0-01	112775-0-01	112775-0-01	112775-0-01 112775-0-01
B-10	Needle		107415-0-18	107415-0-18	107415-0-18	100265-0-41 107415-0-18
B-12~19	Thread Take-up Lever Assembly		113278-0-01	113278-0-01	113278-0-01	113278-0-01 113278-0-01
B-31	Counter Weight		109205-0-00	109205-0-00	109205-0-00	109205-0-00 109205-0-00
B-42~46	Feed Cam Assembly		181627-0-01	181627-0-01	181627-0-01	181647-0-01 181627-0-01
B-72	Needle Clamp					
B-73	Screw					
C-7~8	Feed Regulator		182334-0-01	182334-0-01	182334-0-01	181127-0-01 182334-0-01
C-21	Feed Regulator Tension Spring		109150-0-01	109150-0-01	109150-0-01	118753-0-01 109150-0-01
D- 1	Feed Bar		109155-0-01	109155-0-01	109155-0-01	109155-0-01 109155-0-01
D- 6	Feed Dog		100334-0-01	100334-0-01	100334-0-01	144500-0-01 100334-0-01
D-36	Rotory Hook Assembly		116780-0-01	116780-0-01	116780-0-01	111275-0-01 116780-0-01
E-12	Presser Bar Bushing		111467-0-01	111467-0-01	111467-0-01	111467-0-01 111467-0-01
E-14	Presser Foot Complete		113280-0-01	113280-0-01	113280-0-01	145157-0-01 113280-0-01
Z-18	Needle		107415-0-18	107415-0-18	107415-0-18	
Z-26	Needle Plate		111241-0-01	111241-0-01	111241-0-01	
Z-27	Feed Dog					
Z-28	Cotton Stand Assembly		150150-0-01	150150-0-01		150150-0-01
Z-30~37	Belt Cover Assembly					147895-0-11